## Vale ESG Webinar Risk Management

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# De-risking Vale through Safety and Operational Excellence

## De-risking



- Brumadinho
- Dam safety
- Robust ESG practices
- Production resumption

## Reshaping



- Focus on core business
- Control of cash drains
- Growth opportunities

## Re-rating



- Benchmark in Safety
- Best-in-class reliable operator
- Talent-oriented organization
- Leader in low carbon mining
- Reference in value creation and sharing

Solid cash flow generation

Discipline in capital allocation



# The cultural transformation is keeping pace...

# The Pulse: 17,000 employees assessing key behaviors across Vale

2019

- Cultural Diagnosis
- Defined aspiration
- Leadership Awareness
- Review of key standards
- Exec Co. development to model the change
- D&I¹ Statement

Purpose defined by leaders

2020

- Culture & VPS<sup>2</sup> integrated
- · Senior Leadership activation
- Influencers network activation
- People Management Tools & Targets
- D&I take-off

Purpose activation

- · Culture & VPS: single goal
- Reinforced communication

2021

- Tailored transformation at VP areas
- Measuring organizational and individual impact
- D&I scaling up

Purpose fully reflected in

2022

- the strategy
   Frontline Leaders Cultural Transformation's protagonists
- Site-centric approach tailored
- Measurement evolution
- Digital Inclusion

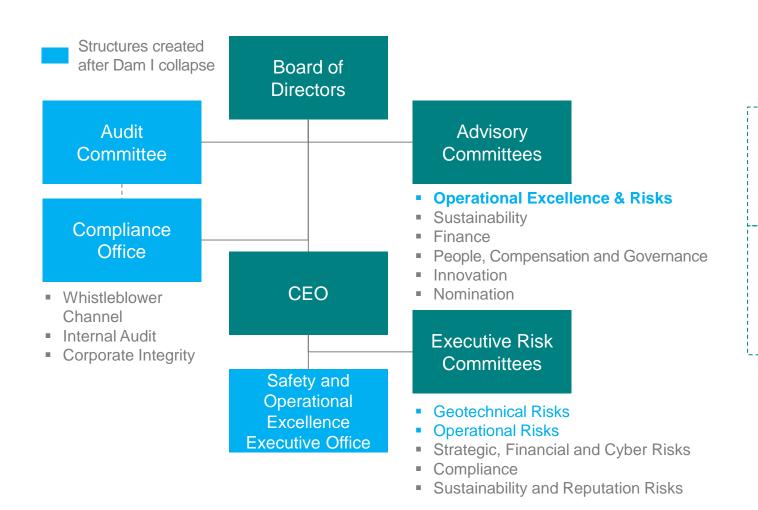
## Learning together



<sup>&</sup>lt;sup>1</sup> D&I stands for Diversity & Inclusion. <sup>2</sup> VPS stands for Vale Production System, Vale's management model.

## ... supported by

## a strong governance for safety and risk management



## **Executive compensation**

**35-60%** 

of short-term variable compensation tied to Health & Safety, Operational Risk and VPS targets

The Safety and Operational
Excellence Office has **NO TARGET**tied to production or financial metrics



## Risk management model

Carlos Medeiros, Executive Vice President of Safety and Operational Excellence

## An integrated risk map supports the decision-making process

## Dick antogories

Risk categories						
Strategic	People		Sustainability and Reputation		Finance	
<ul> <li>Budget and Planning</li> <li>Intellectual property</li> <li>Sales/Commercial</li> <li>Projects and investments</li> <li>Associated companies</li> </ul>	Outsourcing and partnership Relationship with Unions Organizational structure and culture Abusive and discriminatory practices Training, recruitment and retention Staff dependency / successions Adherence to Labor Law		<ul> <li>Reparation</li> <li>Climate Change</li> <li>Waste, effluents and emissions</li> <li>Socio-Environmental obligations</li> <li>Human Rights</li> <li>Relationship with communities</li> <li>Institutional relationship</li> <li>Disruptions, vandalism and terrorism</li> <li>Image and reputation</li> <li>Communication and disclosure</li> </ul>		<ul> <li>Exchange and interest rates</li> <li>Commodities</li> <li>Freight</li> <li>Investor Relations</li> <li>Cash flow</li> <li>Capital availability</li> <li>Insurance coverage</li> <li>Credit granting and defaults</li> <li>Financial and accounting reports</li> <li>Compliance, fraud</li> </ul>	
Operational	Geotechnical	Bu	siness Continuity	Com	pliance	Cybernetic
Occupational Safety     Occupational Health & Hygiana	<ul><li>Tailings dams</li><li>Pilo</li></ul>	9		<ul><li>Anti-co</li><li>Tay an</li></ul>		<ul> <li>Information theft</li> </ul>

- Occupational Health & Hygiene
- Compliance with H&S Norms
- Process Safety
- Production disruption / material losses
- Pile
- Embankments, cuts and slopes
- Underground mines
- Water and energy availability
- Licenses, concessions and mining rights
- Mine, rail, road and port structure
- Shipping and inland waterway
- Waste and tailings disposal
- Availability and quality of mineral reserves

- lax and Fiscal
- Sanctions
- Antitrust
- Data Protection
- Litigation
- Regulatory changes

- or leakage
- Unavailability of technology assets
- Loss of data integrity



# The Safety and Operational Excellence Executive Office was created in 2019...



The risk management model based on **3 lines of defense** supports the office's **independence** 





## ... to ensure an effective risk management

## Office's reporting routine

Half-year reports

to the Board of Directors

Half-year reports

to the Fiscal Council

Monthly reports<sup>1</sup>

to the Operational Excellence and Risk Committee, which reports monthly to the Board of Directors

Weekly reports

to the Executive Board

Ad-hoc reports

whenever a risk out of the tolerable limit is identified

## Operations shutdown<sup>2</sup> as a result of more stringent Health & Safety protocols

- Operations at Sossego
- Operations at Onça Puma
- Operations at Voisey's Bay
- VNC Refinery
- Simões Filho Plant
- Mina Azul
- Project Salobo III
- Project VBME
- Port Colborne Refinery

Non-exhaustive list

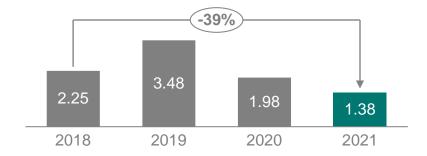




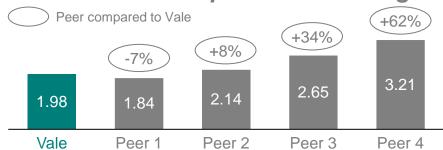
**Occupational Health & Safety** 

# We are building a sustainable performance in Health & Safety ...

#### TRIFR<sup>1</sup>



## TRIFR - 2020 comparison in mining



## Innovation to reduce risk exposure

## Digital workforce:

Eliminating at-site risks by accelerating remote working

#### Automation:

- Brucutu mine's entire fleet is autonomous
- Remotely controlled equipment for decharacterization of critical dams
- Unmanned train operation at Timbopeba site



## ... as we are making progress with our commitments



Zero high-potential recordable injuries (N2)<sup>1</sup>

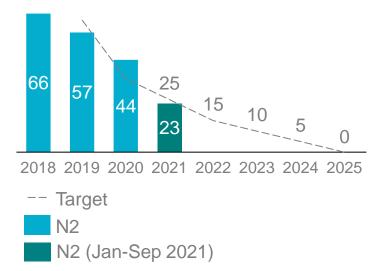


Reduce by 50% employee exposure to key health risks<sup>2</sup>

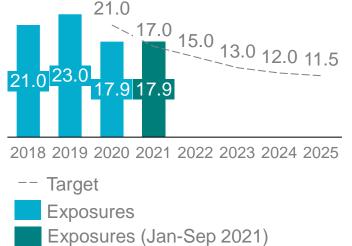


Eliminate very high-risk scenarios<sup>3</sup>

## Reduction of high-potential recordable injuries (N2 - absolute values<sup>4</sup>)



## Reduction of exposures above the Occupational Exposure Limit (OEL)









HIRA implementation

# All sites are already covered by HIRA¹ first cycle...

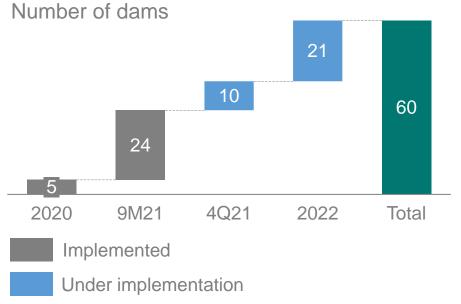
or 5 years (non-critical sites)





# ... with rollout to our dam portfolio

## HIRA for Dams and Tailings Storage Facilities



- Focus on key tailings dams¹ operated by Vale
- Assess Material Unwanted Events
- Identify, design and implement Critical Controls
- Prioritize and implement Immediate Actions for risk reduction
- Supported by external expert companies



<sup>&</sup>lt;sup>1</sup> Includes facilities within Vale operations and excludes Non-operated Joint Ventures (JVs). Key tailings storage facilities based on the definition agreed by the International Council on Mining and Metals Tailings Advisory Group in response to the Church of England information request, which may differ from Brazilian National Mining Agency definition.



# The VPS<sup>1</sup> is the vehicle of our cultural transformation...



## 3 dimensions, 17 elements

with the minimum compliance requirements

## **Structuring**

- ✓ Simplification of the management model
- ✓ Publication of the VPS Manual and Rulers
- √ Structuring performance cycles
- √ Training of employees in VPS

#### **Back to basics**

- 5S, routine management
- Technical capacitation
- Maintenance strategy
- Structuring maintenance plans and control
- Basic guidelines (maintenance, operation, geotechnical)
- VPS Assessment

## Continuous improvement and operational stability

- Standardization of priority tasks
- MICT<sup>2</sup> technical training
- Waste reduction and increased productivity
- Problem exposure culture and continuous improvement
- Consolidation of maintenance and operation processes

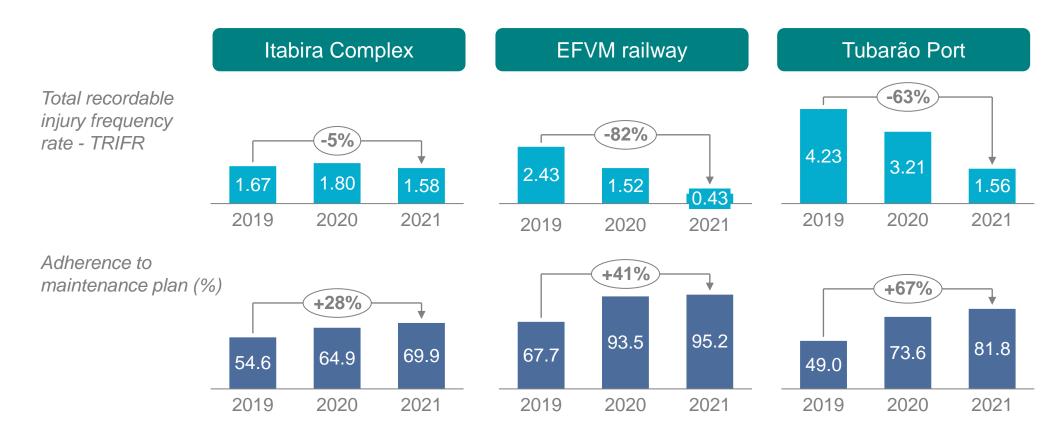
2023-2025

2021-2022

2019-2020



# ... and drives Vale to become the best-in-class reliable operator



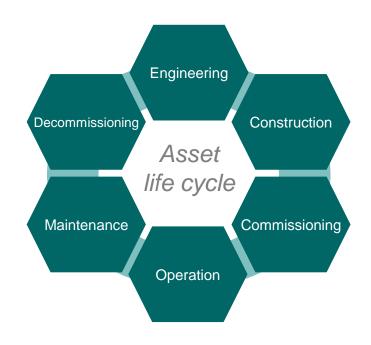


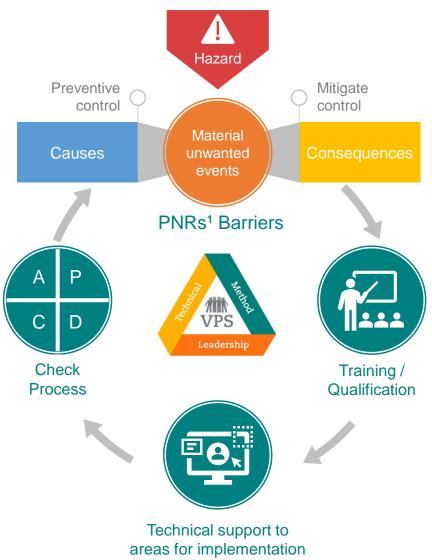


**Asset Integrity** 

We promote the Safety and Integrity of our assets

throughout their life cycle







## Our Asset Integrity technical standards are global for critical assets

~50%

of standards defined by the end of 2021

- Risk assessment
- Benchmarks
- International standards
- Best engineering practices
- Accident history
- Engineering companies

+17,000

employees trained in Asset Integrity standards

Systems, layout and structures

Fire Protection & Fighting

Equipment

Electrical, Automation, Instrumentation Rail

Ports and bridges Pumping systems Hazardous material handling

**Explosives** Combustible dusts and solids

Plant layout, escape route

Protection and firefighting systems Detection and alarm systems

Material handling systems Structural integrity Furnaces, reactors, off-gas systems

Instrumentation and control Incident energy Power station protection systems





Dam management

# Progress with TDMS and the Decharacterization Program

#### Tailings & Dams Management System

#### Routine

- New dam management policy
- Responsibility assignment matrix revised
- 25 requirements and guidelines
- Periodic assessment by the assurance team

#### Performance

- 100% of dams¹ with Engineer of Record
- Continuous monitoring and inspections
- Periodic and immediate reports to upper management

#### Risk assessment

- 100% tailings dam portfolio covered by risk assessment (HIRA) by the end of 2022
- Rigorous enforcement of updated emergency level requirements

## Upstream<sup>2</sup> Dam<sup>3</sup> Decharacterization Program

- 6 upstream dam eliminated since 2019
- 24 upstream dam to eliminate:

Emergency level	# of dams
3	3
2	4
1	4

- Back-up dams for all level-3 dams
- No dam at emergency level 3 by 2025
- Program's completion by 2029



# Commitment to comply with the GISTM

## Tailings storage facilities (TSF) operated by Vale will be in conformance with the GISTM:

- Those with "Extreme" or "Very high" potential consequences, by August 5<sup>th</sup>, 2023
- All other, not in a state of safe closure, by August 5<sup>th</sup>, 2025

#### 1<sup>st</sup> step – Self-Assessment

By the 1<sup>st</sup> Line of Defense

## Completion by October 2021

A form-based tool for the assessment of each TSF (with supporting evidence). Cover all 77 auditable requirements.

## 2<sup>nd</sup> step – Gap Assessment

By 2<sup>nd</sup> Line + external consulting

#### Completion by February 2022

Re-assessment of select TSFs for full compliance

Key findings in December 2021

## 3<sup>rd</sup> step – External Audit

By independent, external party

## Deadline for completion to be defined

Depending on further guidance by the ICMM















# Closing remarks



